

Rudolf Kunkel Maschinenbau GmbH



URM 80 D

STRAIGHTENING AND BENDING MACHINE

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TECHNICAL DATA

Compressive force 800 kN (80 t)
Adjustable 0-800 kN
Cylinder stroke 350 mm
Clearance 450-570 mm
Motor power 7,5 kW

Operational pressure 315 bar

Bending capacity 300 x 25 mm bei V160;

300 x 32 (34) mm bei V200

Straightening 800 with distance of 1,500 mm capacity Wy to the straightening block

Tool height 300 mm

Dimensions (LxWxH) 1.900 mm x 900 mm x 1.250 (2.100) mm

Weight 3.000 kg



CONTROL

Inklusive SPS Standard Control



Optional
Delem DA-66T
Control



THE DELEM DA-66T CONTROL OFFERS:

- Teach-In programming
- PLC controlled hydraulic axis
- Power adjustable length stop system (minimum of 1,000 mm stop length)
- Optional feature: hold-down functions
- Perfect straightening handling even under load
- 10.4 inch LCD TFT color display
- Heidenhain linear scale
- 17 inch TFT high-resolution color display
- Highly efficient and quick programming
- 2D graphic touchscreen programming feature
- 3D display simulation and programming modes
- Flat length calculation
- Calculated collision control
- 1 GB programming memory
- USB interface for data storage and peripheral devices
- Optional feature: Delem offline programming
- Open system architecture
- Interface for bending and correction sensors

STRAIGHTENING AND BENDING BY USING THE MOST ADVANCED TECHNOLOGY

Kunkel controlled bending machines type URM 30/60/80/120 Delem ensure fast work results. Kunkel bending machines based on Siemens S7 control technology turning a prototype into a serial part via its Teach-In programming function within a matter of seconds now additionally feature the latest generation of the most sophisticated and reliable CNC press brake controls.

ENHANCE YOUR QUALITY

The mechanical characteristics of bending machines by Kunkel have been recognized for decades. The combination of the rugged construction of the work table, high-performance hydraulic cylinders by Kunkel, solid and stable guides of the tool holder mounted between hardened and ground profiles, as well as a special matching tool system allowing the use of already existing press brake tools, leads to unsurpassed results.



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BY PRACTITIONERS FOR PRACTIONERS

We have been building straightening and bending machines for 3 generations. Customers can't only expect quality "Made in Germany", but also a high investment security. Kunkel maschines retain their value. When deciding on a stronger, technically more advanced or newer machine we will accept the "old one" in payment. We offer a comprehensive know-how and a powerful service.

STRAIGHTENING AND BENDING MACHINES FROM KUNKEL

Kunkel machines are suitable for manufacturing as well as industrial production. Our straightening and bending machines cause only negligible follow-up costs. All Kunkel tool holders are also suitable for self-made or existing tools / convertible. Another plus is the ease of use - every worker in your company can operate these machines. We offer machines for every budget. You have the choice – from cam control to fully automatic PC control. Upgrading and the trade-in of old Kunkel machines is possible.

WE OFFER COMPLETE SOLUTIONS - ACCORDING TO YOUR WISHES!





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